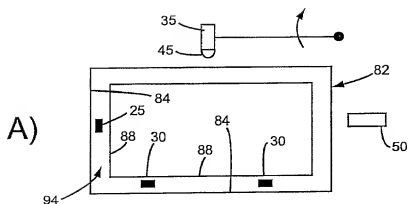
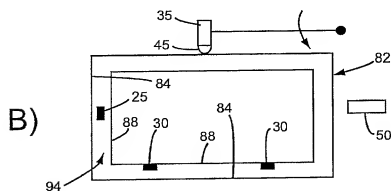


4/9



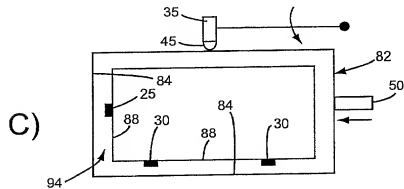
LOADING

- a.) Y-Axis Pusher Open
- b.) X-Axis Pusher Open
- c.) Vacuum Source Off



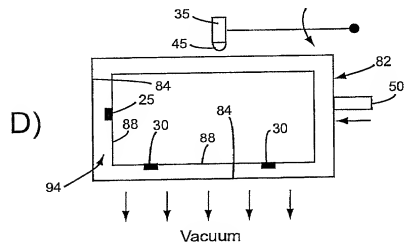
POSITIONING

- a.) Y-Axis Pusher in Tension
- b.) X-Axis Pusher in Tension
- c.) Vacuum Source Off



POSITIONING

- a.) Y-Axis Pusher in Tension
- b.) X-Axis Pusher in Tension
- c.) Vacuum Source Off



CLAMPING

- a.) Y-Axis Pusher in Tension
- b.) X-Axis Pusher in Tension
- c.) Vacuum Source On

Fig.6

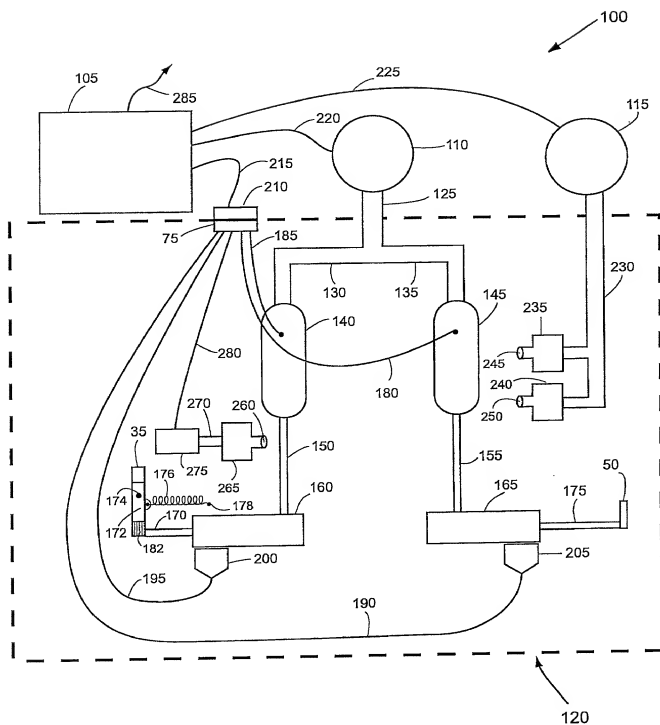


Fig. 7

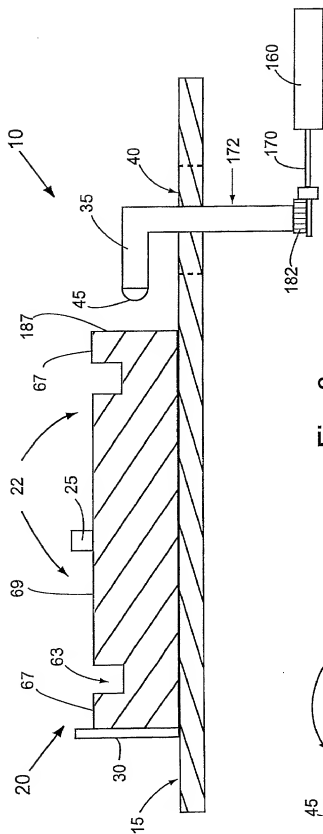


Fig. 8

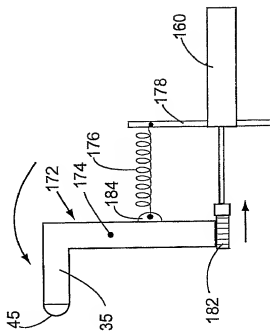


Fig. 9

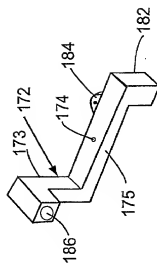


Fig. 10